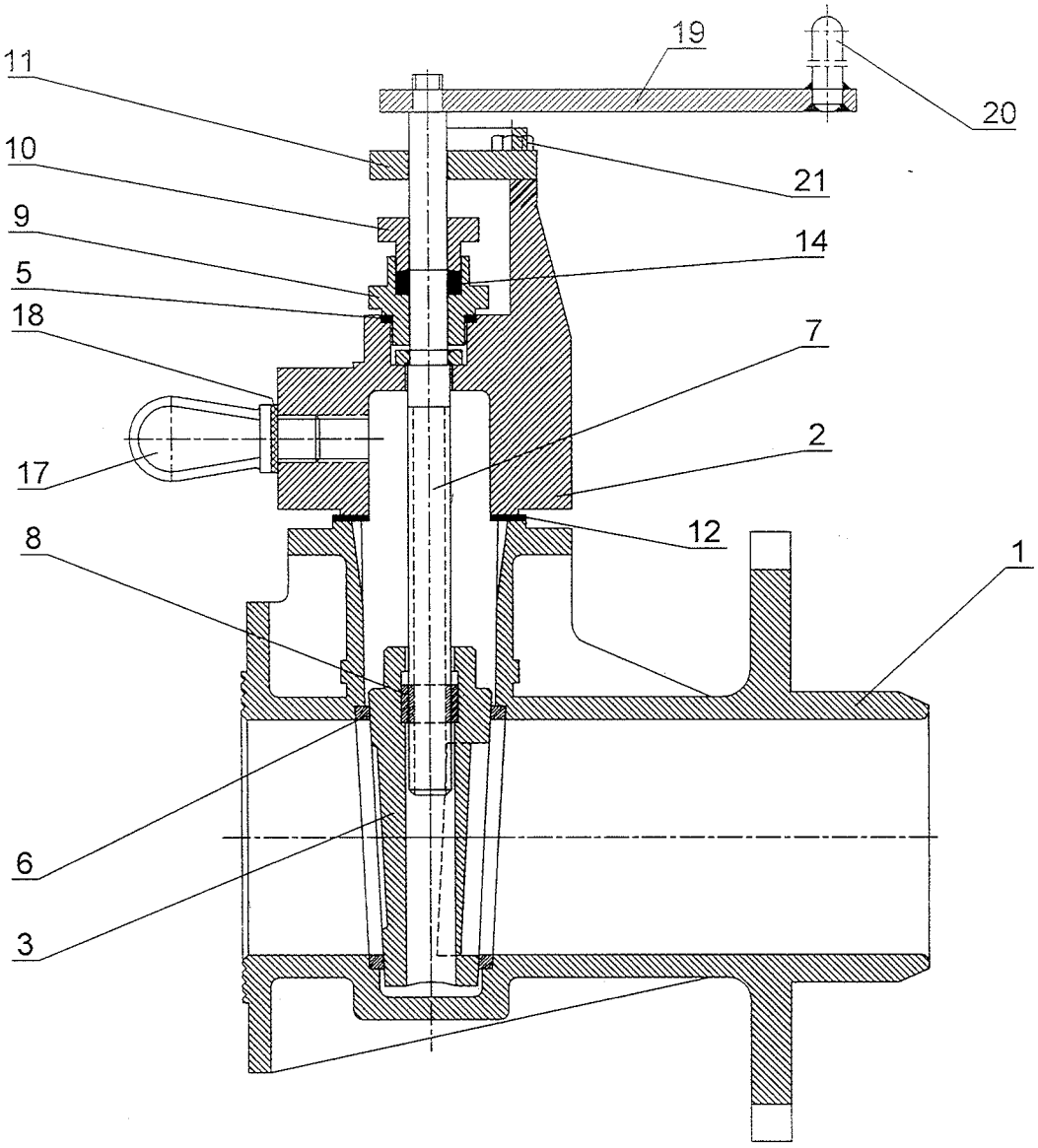
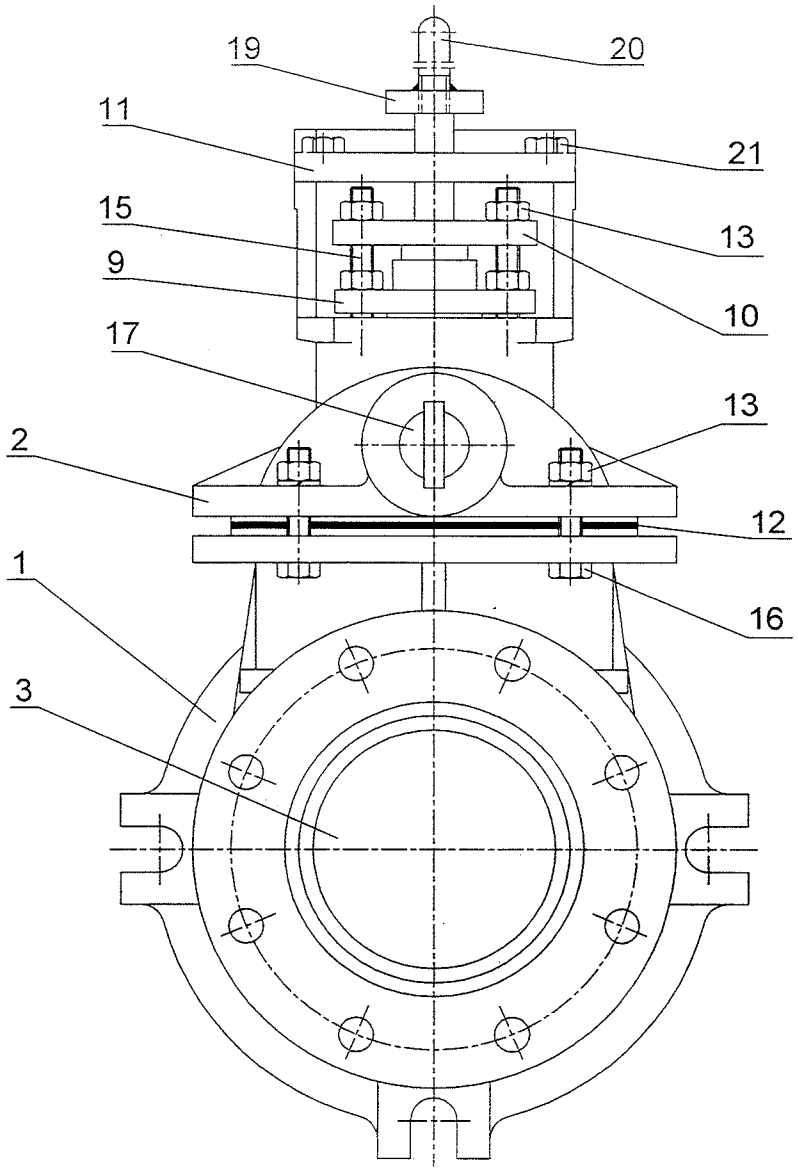
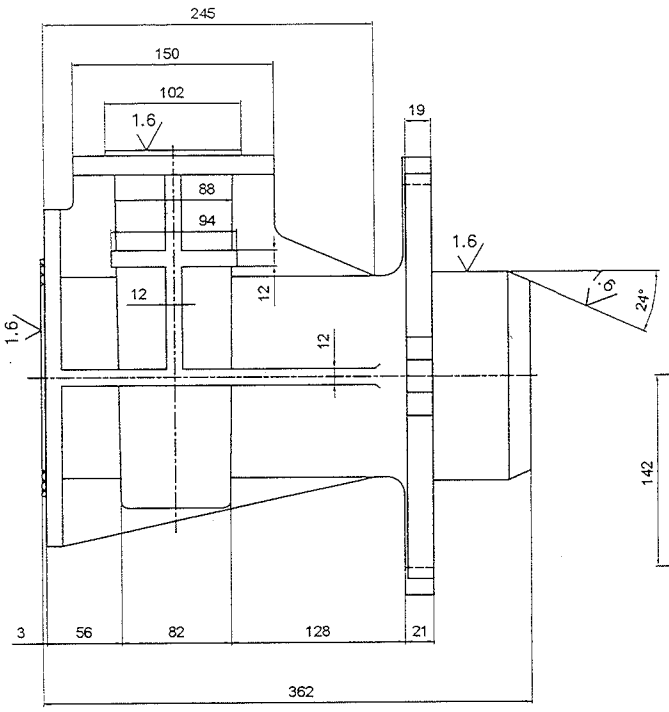
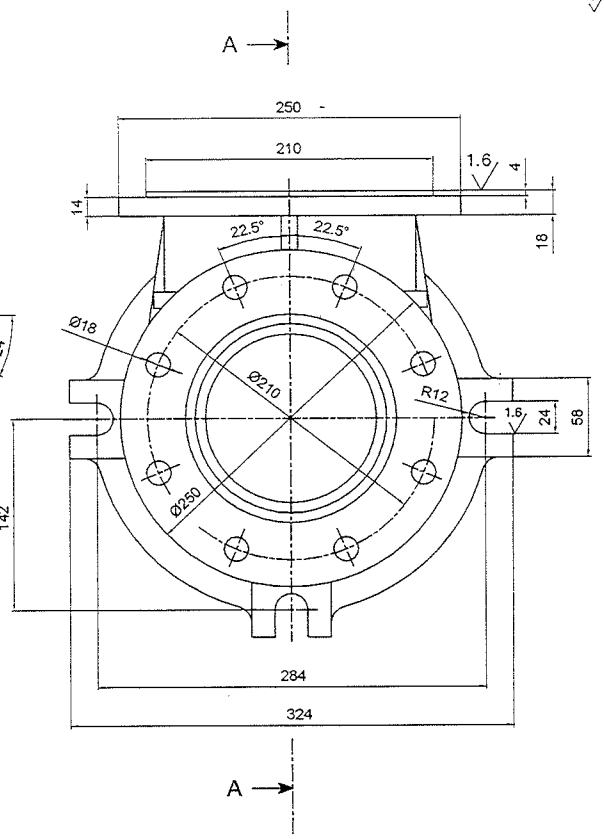


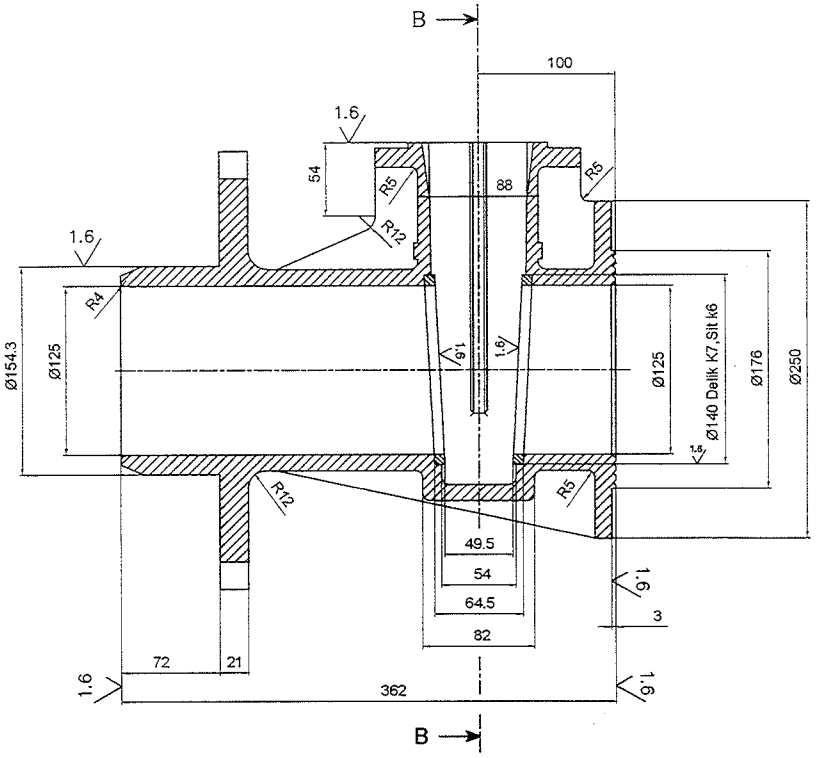


SİPARİŞ NO :				ÖLÇEK: 1/2	P.D. MLO	K.B. A3	Revizyon –
SİPARİŞ MİKTARI :				MALZEME: MONTAJLI GURUB			
SİP.VEREN FAB.				İŞİN ADI: NW 125 SİLO VENTİLİ (KLEPE KENDİNDEN SİTLİ)			
TARİH	ÇİZEN	KONTROL	SON KONTROL				
25.04.2008	ALİ ŞENYILMAZ	ÖZGÜR TOKMAK	ÖZGÜR TOKMAK				
TOFAŞ T.M.F	TÜRKİYE ŞEKER FABRİKALARI A.Ş. TURHAL MAKİNA FABRİKASI			RESİM NO : 120073	YAPRAK Nr. 1	Ad. 1	
				FABRİKASI :			

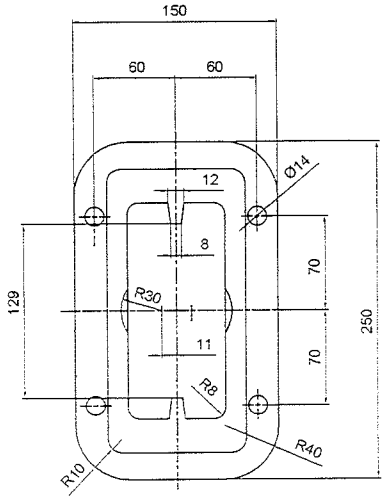
TOLERANS	
SİMGESİ	ARALIĞI
Ø140 k6	+0.028 +0.003
Ø140 K7	+0.012 -0.028



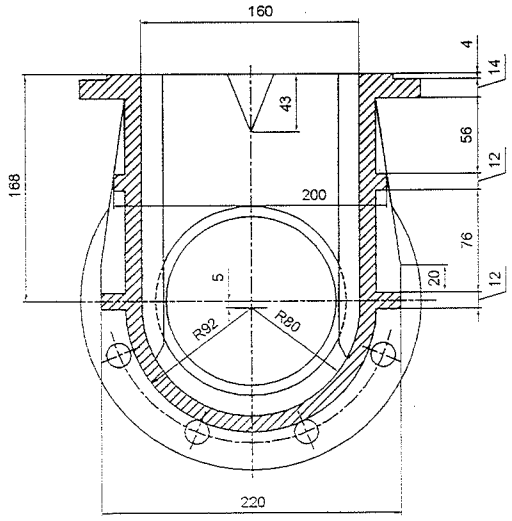




A-A KESİTİ



A BAKIŞI



B-B KESİTİ

SİPARİŞ NO :			
SİPARİŞ MİKTARI :			
SİP.VEREN FAB.			
TARİH	ÇİZEN	KONTRCL	SCN KONTRCL
25.04.2008	ALİ ŞENYILMAZ	ÖZGÜR TOKMAK	ÖZGÜR TOKMAK

TÜRKİYE ŞEKER FABRİKALARI A.Ş.
TURHAL MAKİNA FABRİKASI

ÖLÇEK:		P.D.	K.S.	Revizyon
1/2		MLO	A3	–

MALZEME: GG 22

İŞİN ADI: NW 125 SİLO VENTİLİ

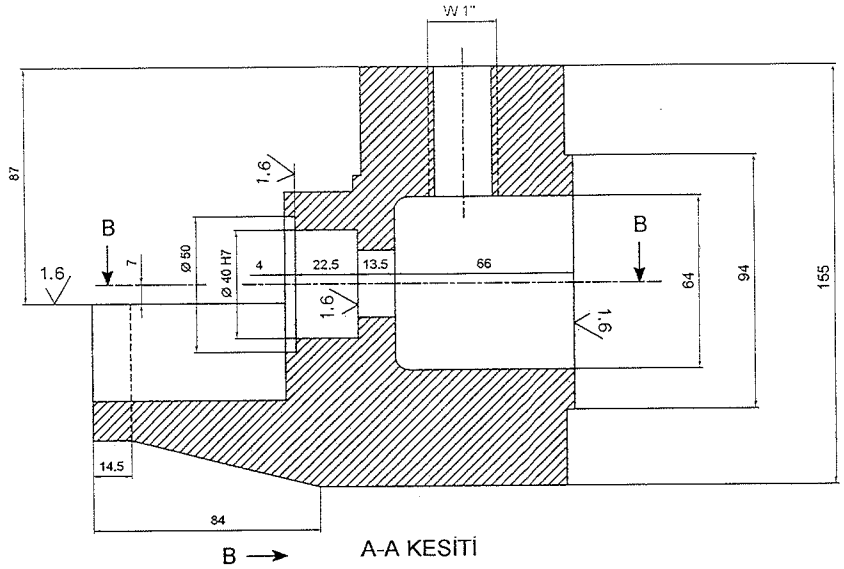
VENTİL GÖVDESİ

RESİM NO : 120073-1

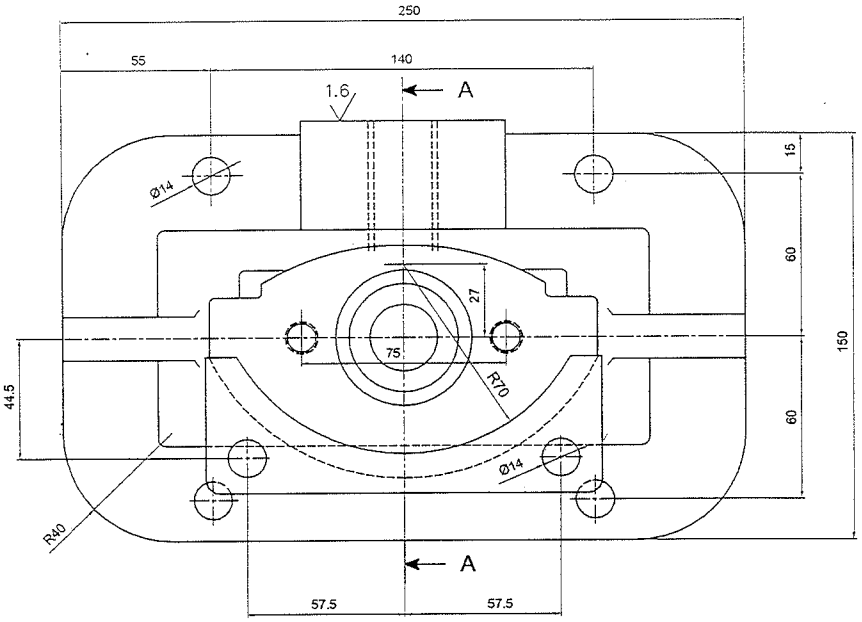
YAPRAK Nr. 1 Ad. 1

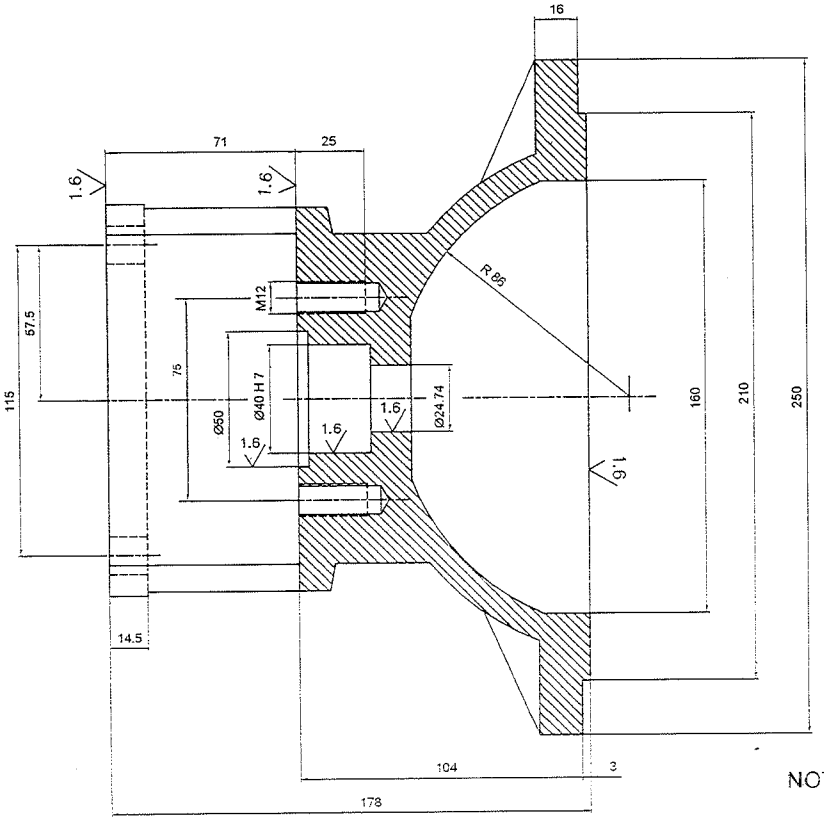
FABRİKASI :

TOLERANS	
SIMGESİ	ARALIĞI
Ø 40 H 7	+0.025 0

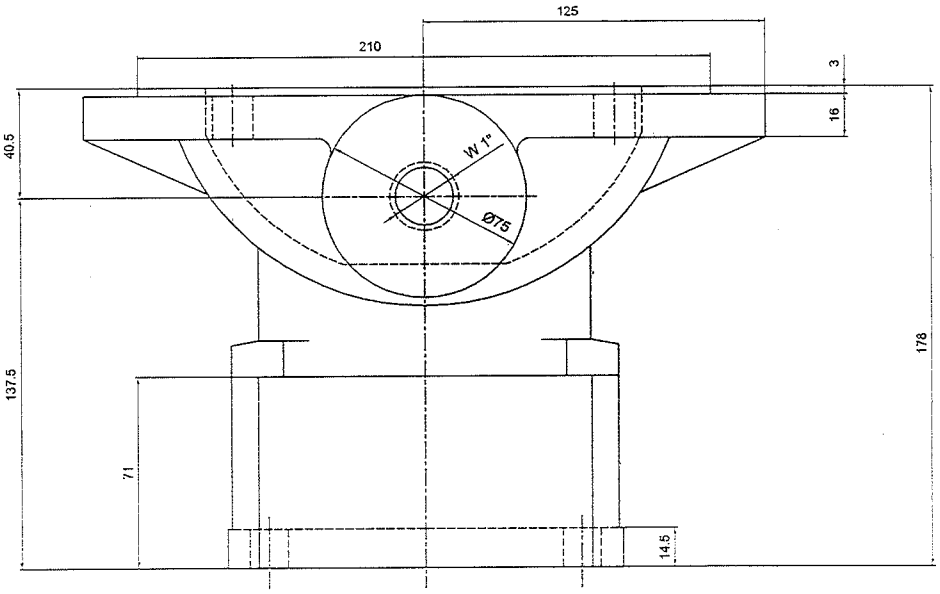


A-A KESİTİ





B-B KESİTİ



NOT: Bu resim Tornacı ve Markacı için çizilmiş bir resimdir.
Modelci için gerekli bazı ölçüler mevcut degildir.
Modelci için ihtiyaç duyulduğunda mevcut resim vardır.

SİPARİŞ NO :			
SİPARİŞ MİKTARI :			
SİP.VEREN FAB.			
TARİH	ÇİZEN	KONTROL	SCN KONTROL
25.04.2008	ALİ ŞENYILMAZ	ÖZGÜR TOKMAK	ÖZGÜR TOKMAK

TÜRKİYE ŞEKER FABRİKALARI A.Ş.
TURHAL MAKİNA FABRİKASI

ÖLÇEK:		P.D.	K.B.	Revizyon
1/1		MLO	A3	–

MALZEME: GG 22

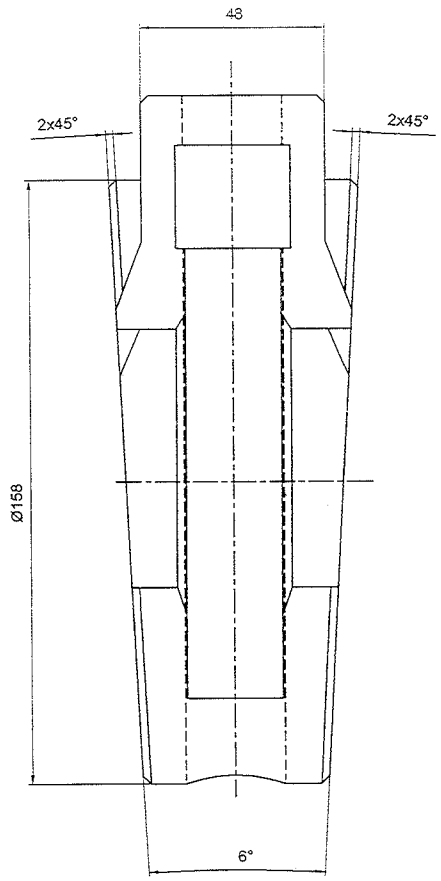
İŞİN ADI: NW 125 SİLO VENTİLİ

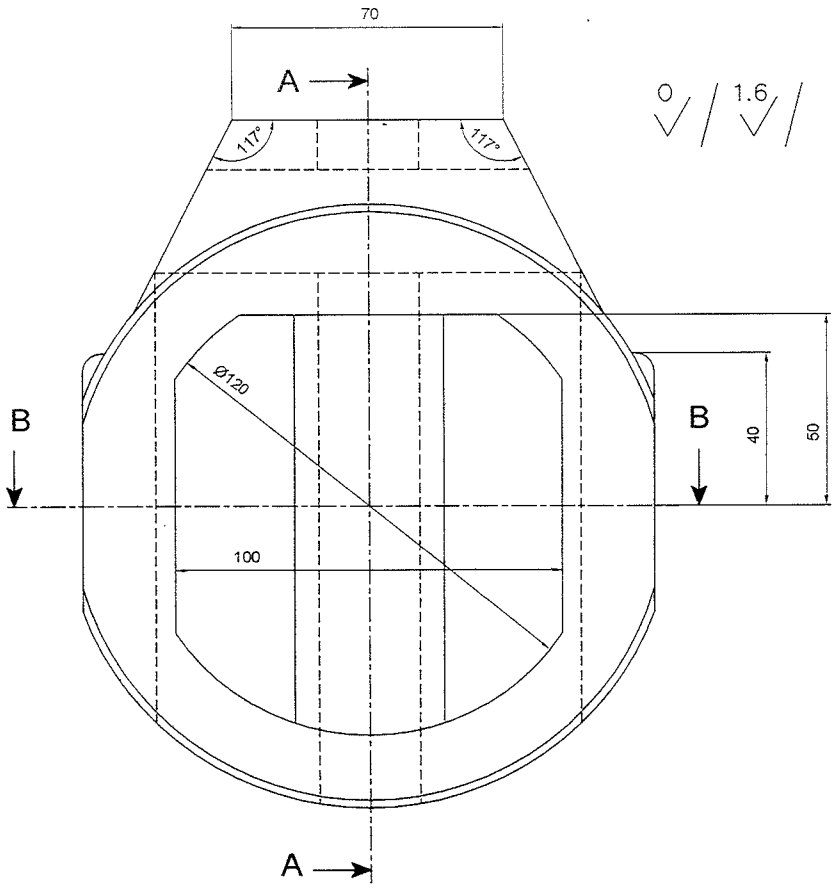
VENTİL KAPAĞI

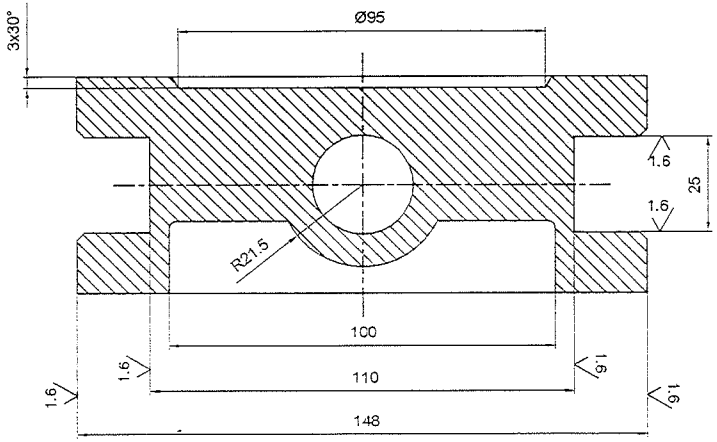
RESİM NO : 120073-2

YAPRAK Nr. 1 Ad. 1

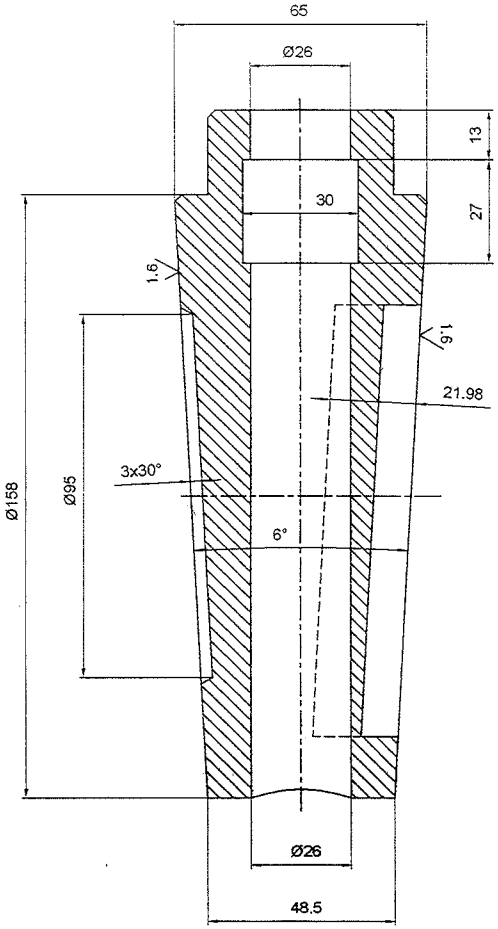
FABRİKASI :





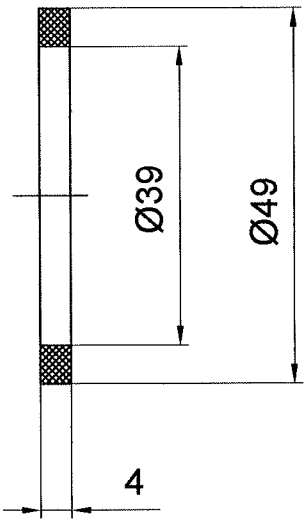


B-B KESİTİ



A-A KESİTİ

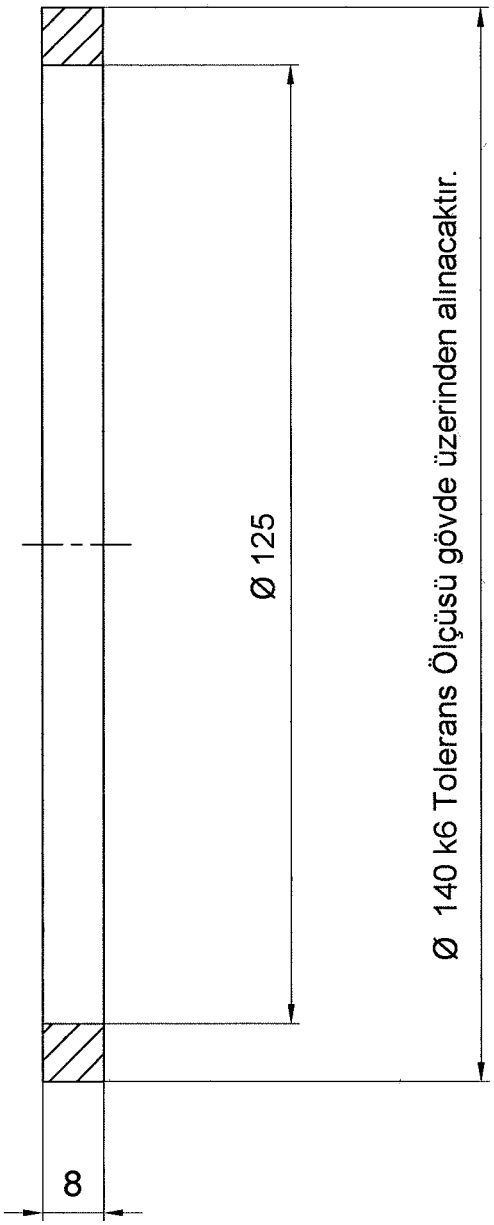
SİPARİŞ NO :				ÖLÇEK: 1/1		P.D. MLO	K.S. A3	Revizyon –
SİPARİŞ MİKTARI :				MALZEME: GG 22			
SİP. VEREN FAB.				İŞİN ADI: NW 125 SİLO VENTİLİ AFASI KENDİNDEN SİTLİ VENTİL KLEPESİ			
TARİH	ÇİZEN	KONTROL	SON KONTROL				
25.04.2008	ALİ ŞENYILMAZ	ÖZGÜR TOKMAK	ÖZGÜR TOKMAK				
TÜRKİYE ŞEKER FABRİKALARI A.Ş. TURHAL MAKİNA FABRİKASI				RESİM NO : 120073-3		YAPRAK Nr. 1	Ad. 1
				FABRİKASI :			



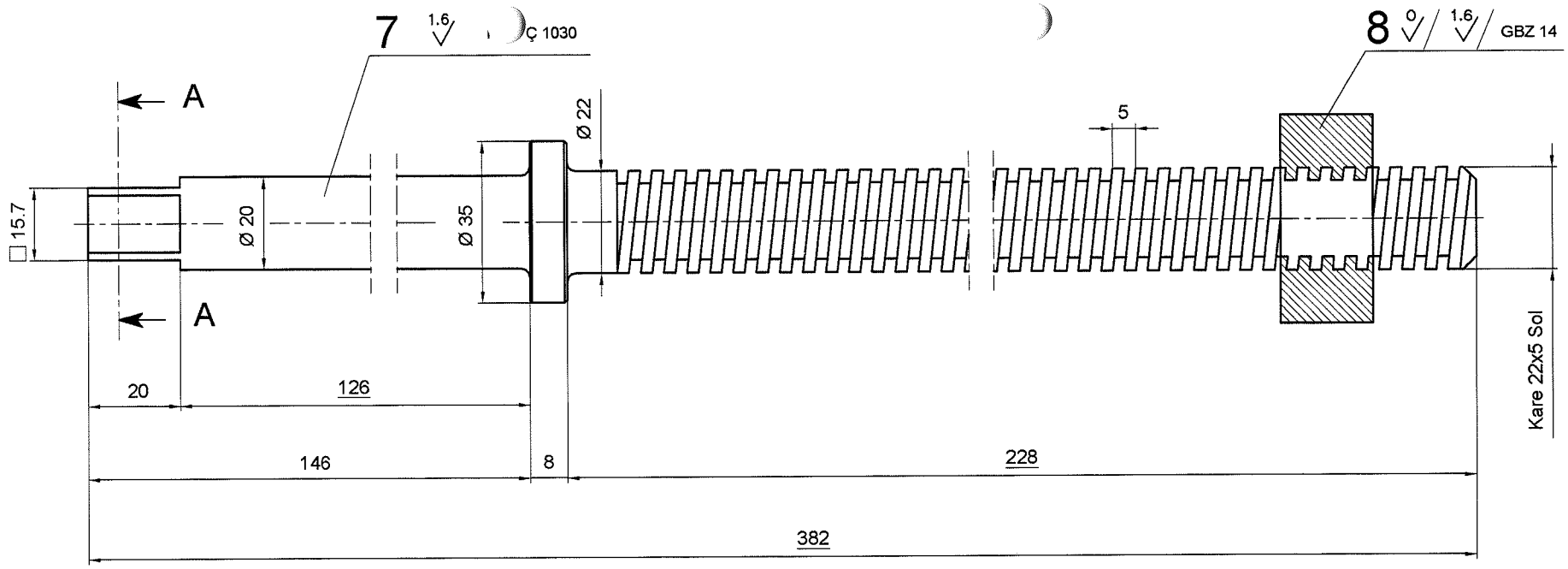
SİPARİŞ NO :				ÖLÇEK: 1/1	P.D. MLO	K.B. A 4	Revizyon –
SİPARİŞ MİKTARI :				MALZEME: KLİNGİRİT			
SİP.VEREN FAB.				İŞİN ADI: NW 125 SİLO VENTİLİ			
TARİH	ÇİZEN	KONTROL	SON KONTROL	SALMASTRA BASKISI CONTASI			
25.04.2008	ALİ ŞENYILMAZ	ÖZGÜR TOKMAK	ÖZGÜR TOKMAK				
T.Ş.F.A.Ş. T M F	TÜRKİYE ŞEKER FABRİKALARI A.Ş. TURHAL MAKİNA FABRİKASI			RESİM NO : 120073- 5		YAPRAK Nr. 1	Ad. 1
				FABRIKASI :			

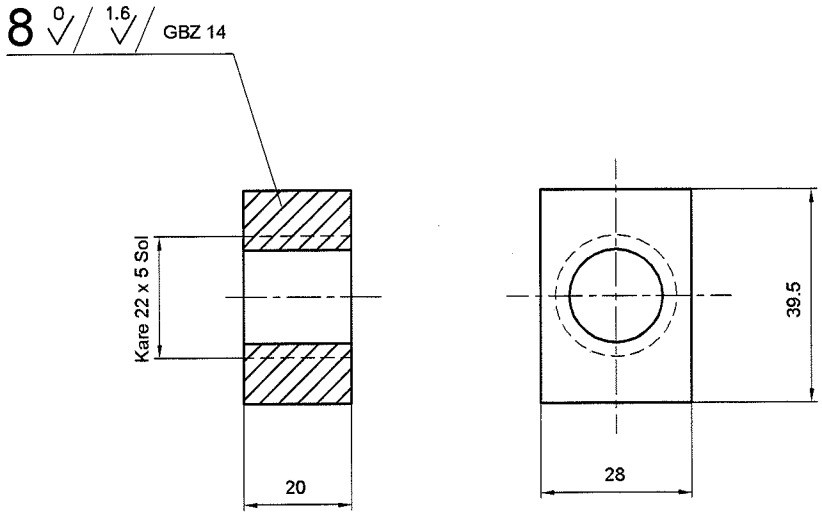
TOLERANS	
SIMGESI	ARALIGI
Ø140 k6	+0.028 +0.003

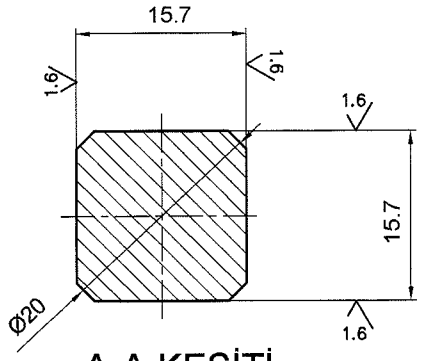
1.6



SİPARİŞ NO :			ÖLÇEK: 1/1		P.D. MLO	K.B. A 4	Revizyon –
SİPARİŞ MİKTARI :			MALZEME: GBZ 14				
SİP.VEREN FAB.			İŞİN ADI NW 125 SİLO VENTİLİ				
TARİH	ÇİZEN	KONTROL / SON KONTROL	GÖVDE SİTİ				
25.04.2008	ALİ ŞENYILMAZ	ÖZGÜR TOKMAK / ÖZGÜR TOKMAK					
TÜRKİYE ŞEKER FABRİKALARI A.Ş. TURHAL MAKİNA FABRİKASI			RESİM NO : 120073- 6		YAPRAK Nr. 1	Ad. 1	
			FABRİKASI :				







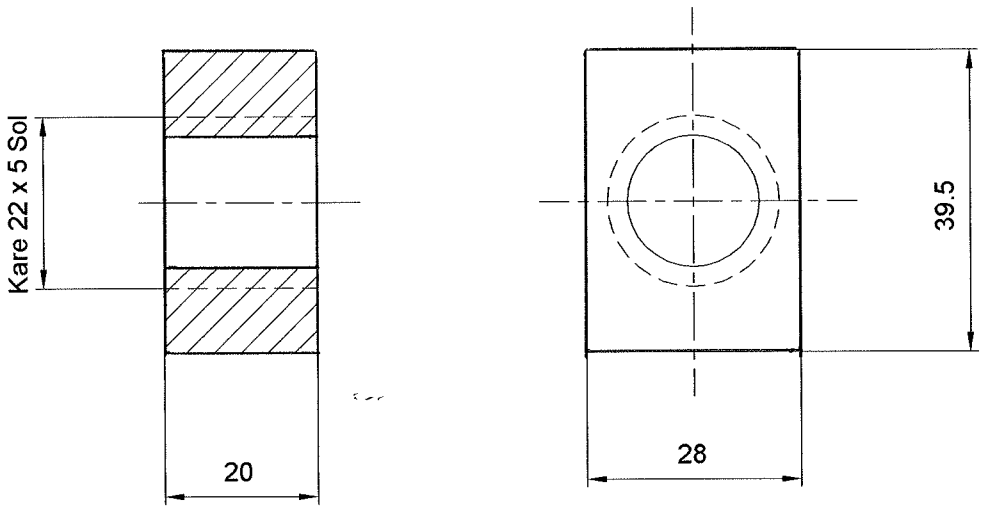
A-A KESİTİ

ÖLÇEK 2/1

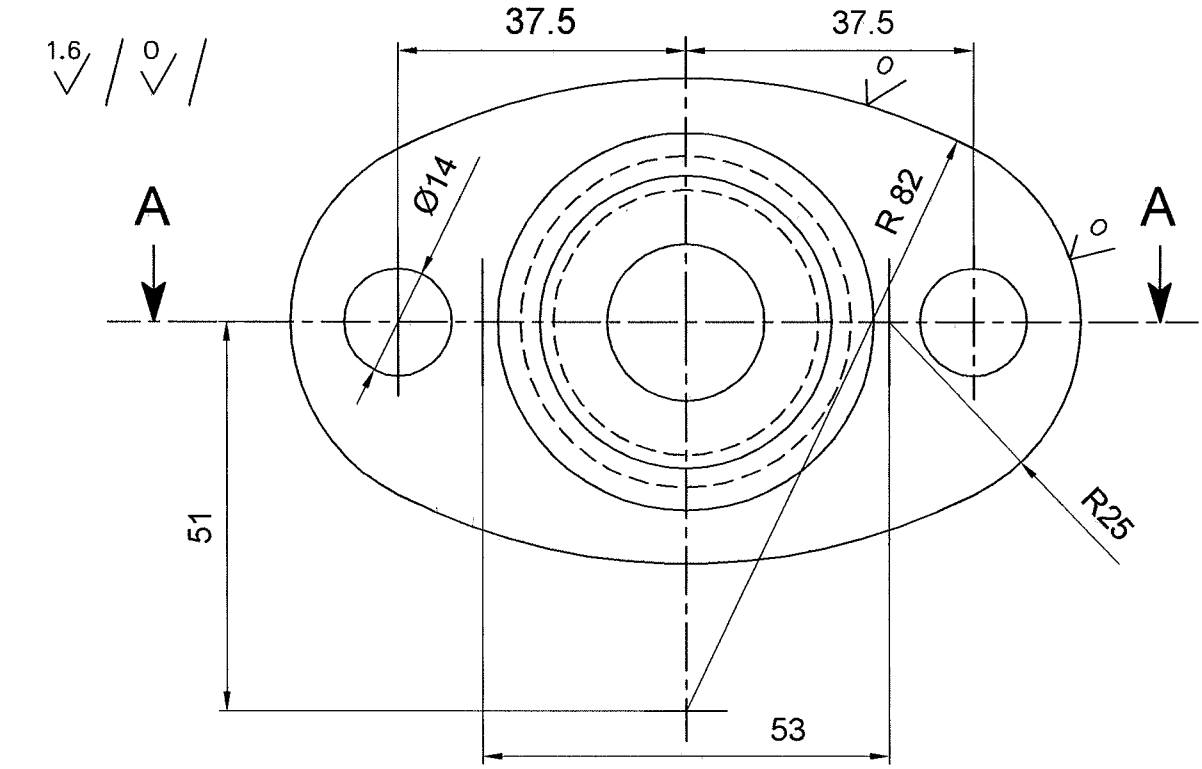
Keskin köşelere 1x45° Pah kırılacaktır.

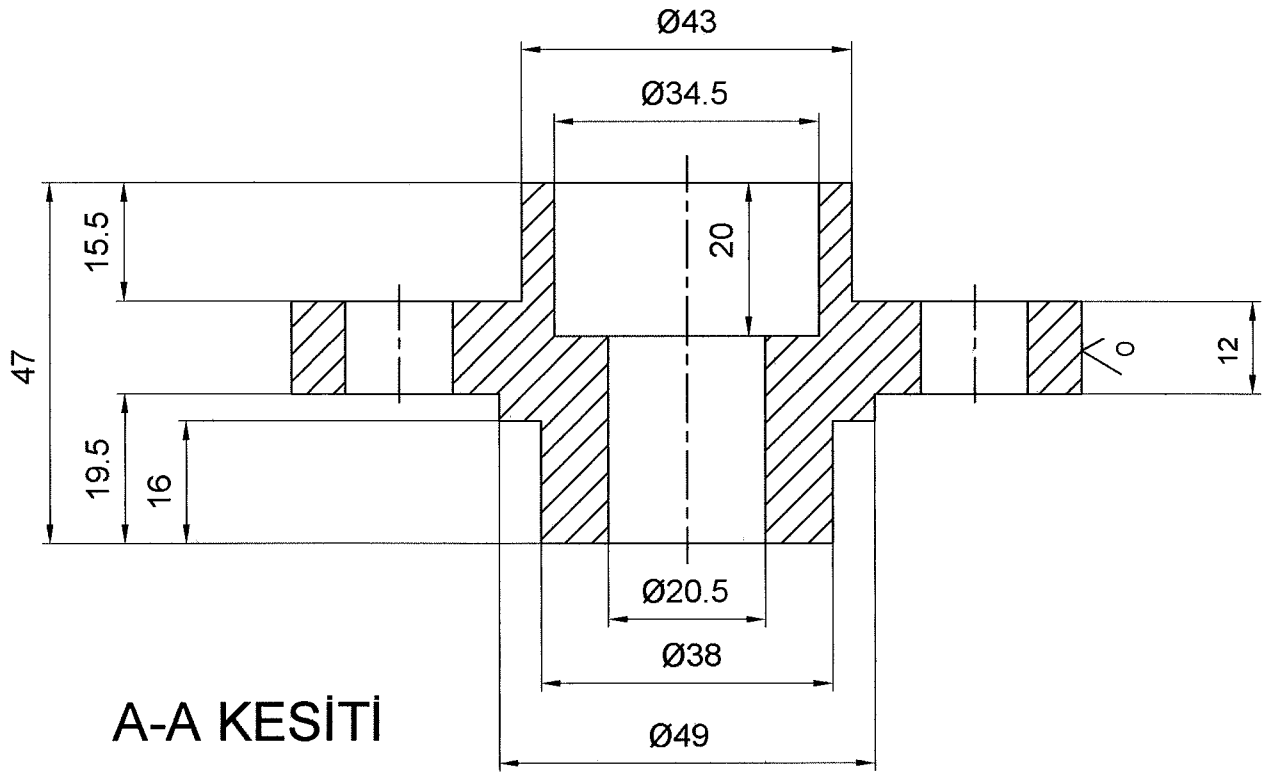
SİPARİŞ NO :				ÖLÇEK: 1/1		P.D. MLO	K.B. A 4	Revizyon –
SİPARİŞ MİKTARI :				MALZEME: MONTAJLI GURUP				
SİP.VEREN FAB.				İŞİN ADI: NW 125 SİLO VENTİLİ				
TARİH	ÇİZEN	KONTROL	SON KONTROL	AÇMA KAPAMA MİLİ ve SOMUNU				
18.01.2011	ALİ ŞENYILMAZ	ÖZGÜR TOKMAK	ÖZGÜR TOKMAK	RESİM NO : 120073 - 7 ve 8		YAPRAK Nr. 1	Ad. 1	
TÜRKİYE ŞEKER FABRİKALARI A.Ş. TURHAL MAKİNA FABRİKASI				FABRİKASI :				

8 1.6



SİPARİŞ NO :				ÖLÇEK: 1/1	P.D. MLO	K.B. A 4	Revizyon –
SİPARİŞ MİKTARI :				MALZEME: GBZ 14			
SİP.VEREN FAB.				İŞİN ADI: NW 125 SİLO VENTİLİ			
TARİH	ÇİZEN	KONTROL	SON KONTROL	MİL SOMUNU			
25.04.2008	ALİ ŞENYILMAZ	ÖZGÜR TOKMAK	ÖZGÜR TOKMAK				
T.Ş.F.A.Ş. T M F	TÜRKİYE ŞEKER FABRİKALARI A.Ş. TURHAL MAKİNA FABRİKASI			RESİM NO : 120073- 8		YAPRAK Nr. 1	Ad. 1
				FABRİKASI :			

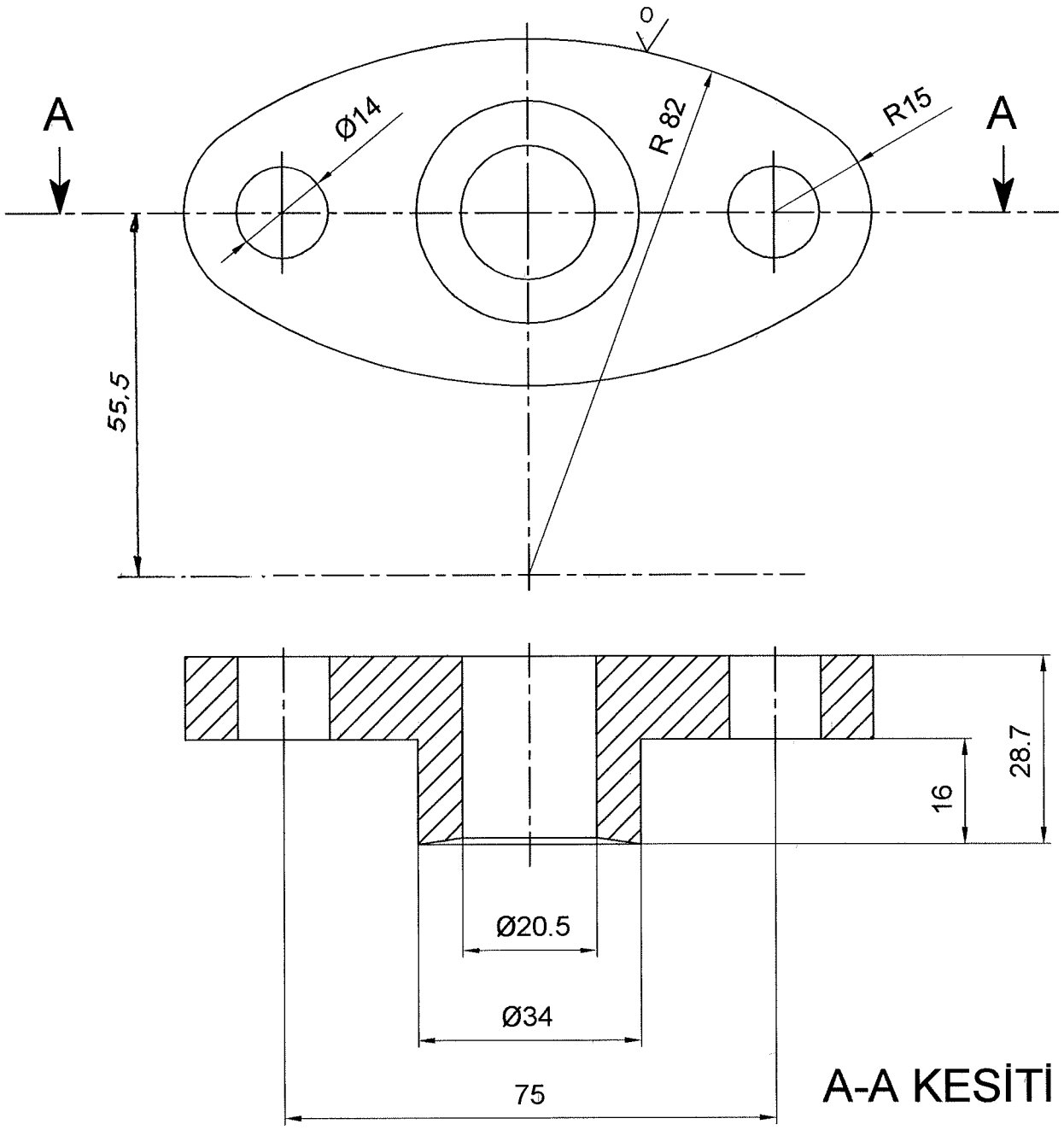




A-A KESİTİ

SİPARİŞ NO :			ÖLÇEK: 1/1	P.D. MLO	K.B. A 4	Revizyon –
SİPARİŞ MİKTARI :			MALZEME: GG 22			
SİP.VEREN FAB.			İŞİN ADI: NW 125 SİLO VENTİLİ			
TARİH	ÇİZEN	KONTROL / SON KONTROL	SALMASTRA BASKISI YATAĞI			
25.04.2008	ALİ ŞENYILMAZ	ÖZGÜR TOKMAK / ÖZGÜR TOKMAK				
T.Ş.F.A.Ş. T M F	TÜRKİYE ŞEKER FABRİKALARI A.Ş. TURHAL MAKİNA FABRİKASI		RESİM NO : 120073- 9	YAPRAK Nr. 1	Ad. 1	
			FABRIKASI :			

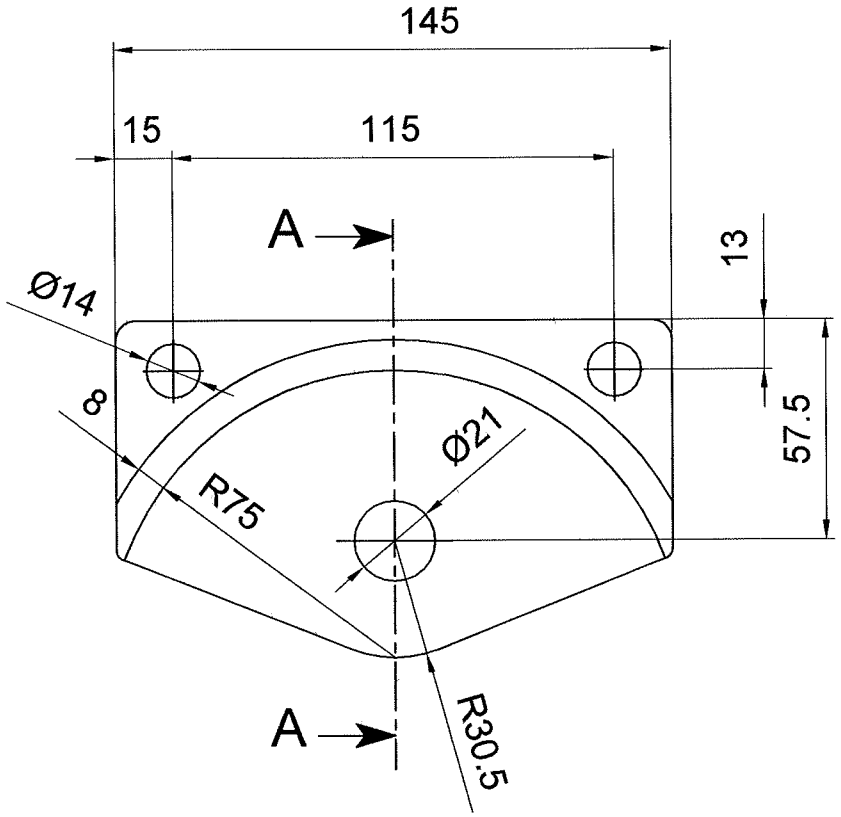
1.6 / 0 /

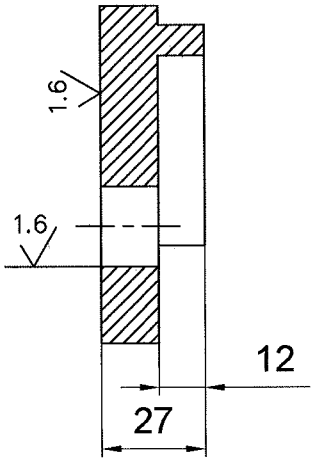


A-A KESİTİ

SİPARİŞ NO :				ÖLÇEK: 1/1	P.D. MLO	K.B. A 4	Revizyon –
SİPARİŞ MİKTARI :				MALZEME: GG 22			
SİP.VEREN FAB.				İŞİN ADI: NW 125 SİLO VENTİLİ			
TARİH	ÇİZEN	KONTROL	SON KONTROL	SALMASTRA BASKISI			
25.04.2008	ALİ ŞENYILMAZ	ÖZGÜR TOKMAK	ÖZGÜR TOKMAK				
TÜRKİYE ŞEKER FABRİKALARI A.Ş. TURHAL MAKİNA FABRİKASI				RESİM NO : 120073- 10		YAPRAK Nr. 1	Ad. 1
				FABRİKASI :			

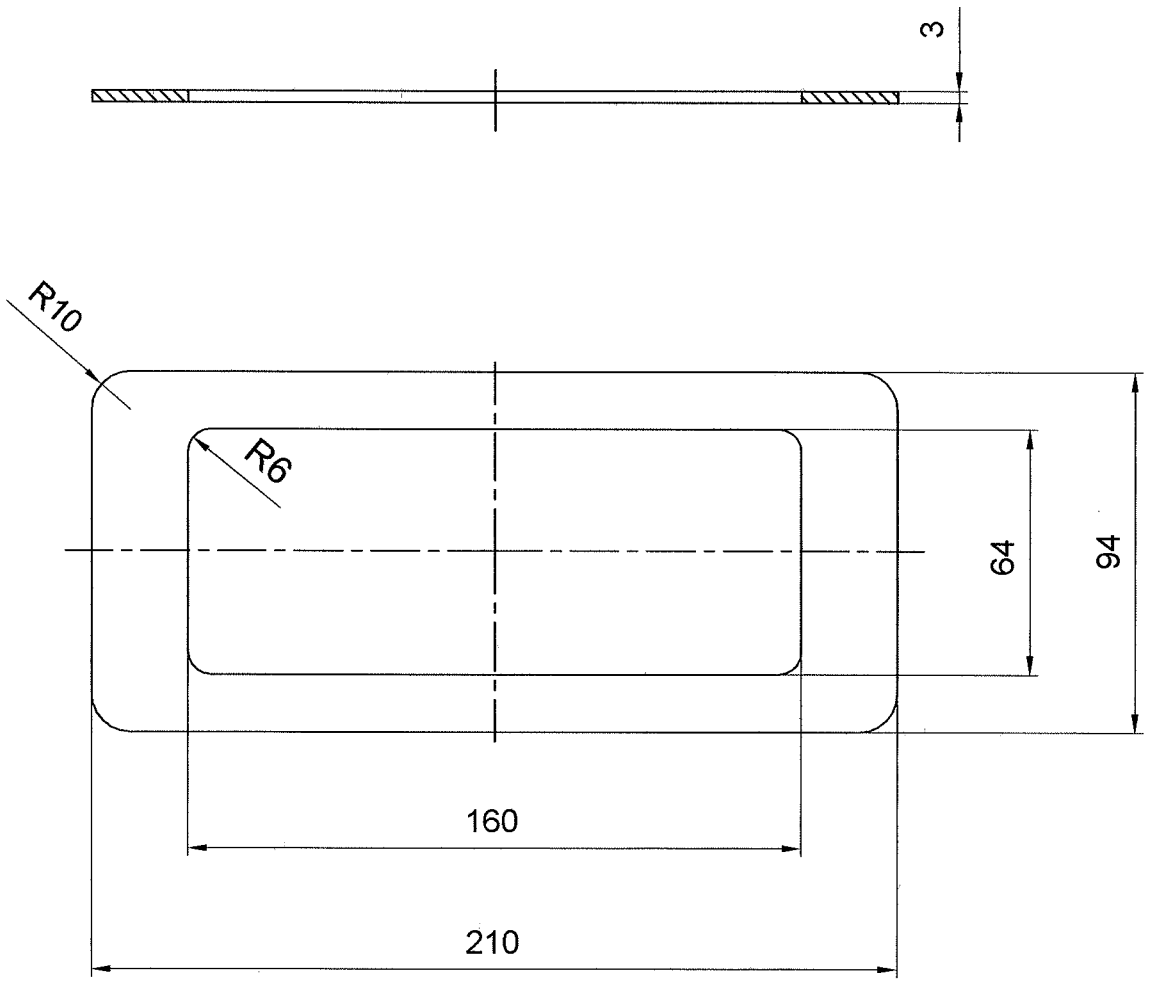
1.6 / 0 /





A-A KESİTİ

SİPARİŞ NO :				ÖLÇEK: 1/2	P.D. MLO	K.B. A 4	Revizyon –
SİPARİŞ MİKTARI :				MALZEME: GG 22			
SİP.VEREN FAB.				İŞİN ADI: NW 125 SİLO VENTİLİ			
TARİH	ÇİZEN	KONTROL	SON KONTROL	MİL YATAĞI			
25.04.2008	ALİ ŞENYILMAZ	ÖZGÜR TOKMAK	ÖZGÜR TOKMAK				
T.Ş.F.A.S. T M F	TÜRKİYE ŞEKER FABRİKALARI A.Ş. TURHAL MAKİNA FABRİKASI			RESİM NO : 120073- 11		YAPRAK Nr. 1	Ad. 1
				FABRİKASI :			



SİPARİŞ NO :

SİPARİŞ MİKTARI :

SİP.VEREN FAB.

TARİH	ÇİZEN	KONTROL	SON KONTROL
25.04.2008	ALİ ŞENYILMAZ	ÖZGÜR TOKMAK	ÖZGÜR TOKMAK

TÜRKİYE ŞEKER FABRİKALARI A.Ş.
TURHAL MAKİNA FABRİKASI

ÖLÇEK:		P.D.	K.B.	Revizyon
1/1		MLO	A 4	–

MALZEME: LASTİK

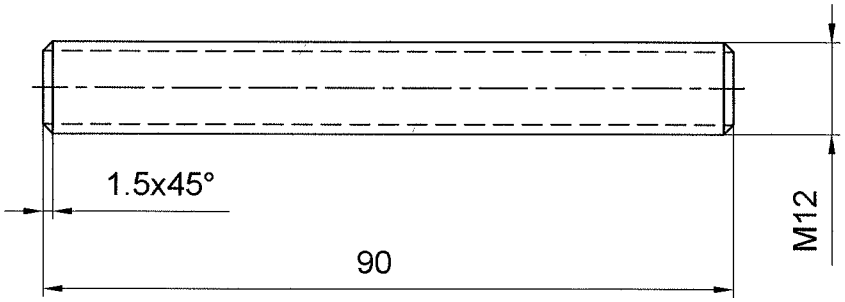
İŞİN ADI: NW 125 SİLO VENTİLİ

CONTA

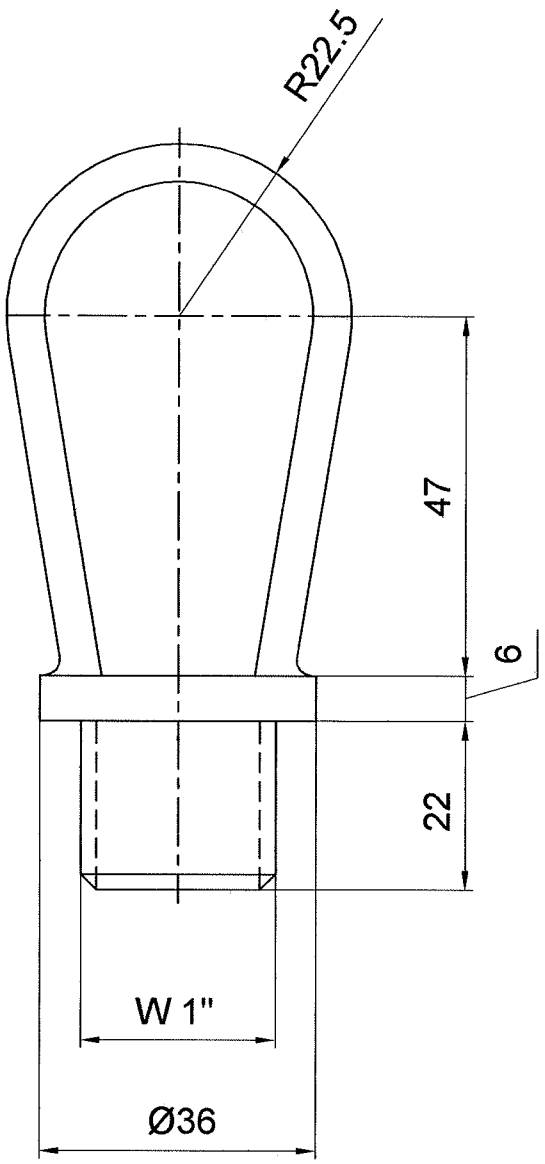
RESİM NO : 120073- 12

FABRİKASI :

YAPRAK Nr.	YAPRAK Ad.
1	1



SİPARİŞ NO :			ÖLÇEK: 1/1	P.D. MLO	K.B. A 4	Revizyon –
SİPARİŞ MİKTARI :			MALZEME: MKE Ç 1040			
SİP.VEREN FAB.			İŞİN ADI: NW 125 SİLO VENTİLİ			
TARİH	ÇİZEN	KONTROL	SON KONTROL	SALMASTRA BAĞLANTI SAPLAMASI		
25.04.2008	ALİ ŞENYILMAZ	ÖZGÜR TOKMAK	ÖZGÜR TOKMAK			
T.Ş.F.A.Ş. T M F	TÜRKİYE ŞEKER FABRİKALARI A.Ş. TURHAL MAKİNA FABRİKASI			RESİM NO : 120073- 15	YAPRAK Nr. 1 Ad. 1	
				FABRİKASI :		



SİPARİŞ NO :

SİPARİŞ MİKTARI :

SİP.VEREN FAB.

TARİH	ÇİZEN	KONTROL	SON KONTROL
25.04.2008	ALİ ŞENYILMAZ	ÖZGÜR TOKMAK	ÖZGÜR TOKMAK

T.Ş.F.A.Ş. T M F

TÜRKİYE ŞEKER FABRİKALARI A.Ş.
TURHAL MAKİNA FABRİKASI

ÖLÇEK:		P.D.	K.B.	Revizyon
1/1		MLO	A 4	–

MALZEME: PLASTİK

İŞİN ADI

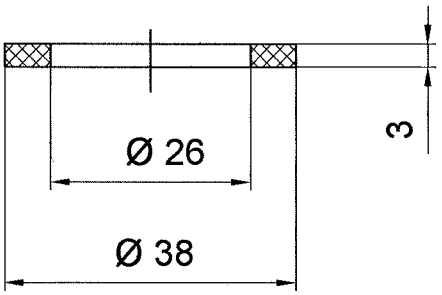
NW 125 SİLO VENTİLİ

BOŞALTMA TAPASI

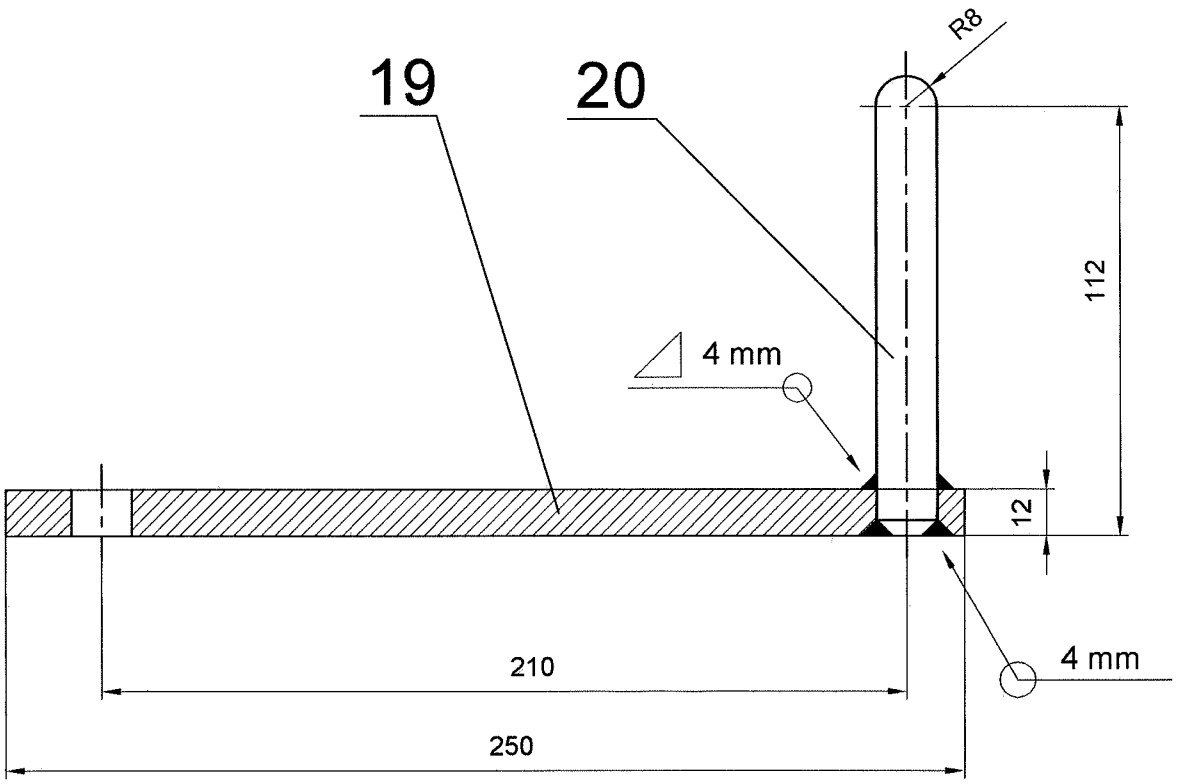
RESİM NO : 120073- 17

YAPRAK Nr.	YAPRAK Ad.
1	1

FABRİKASI :

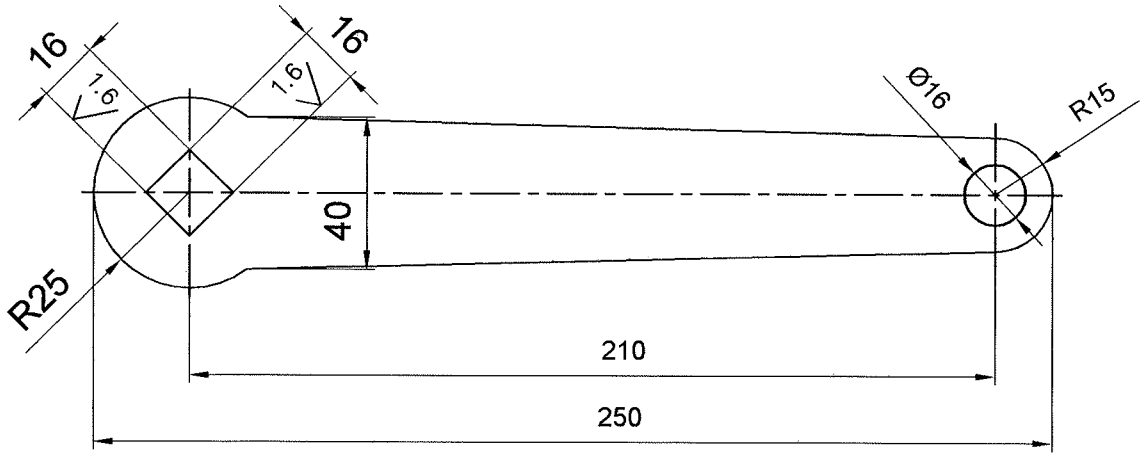


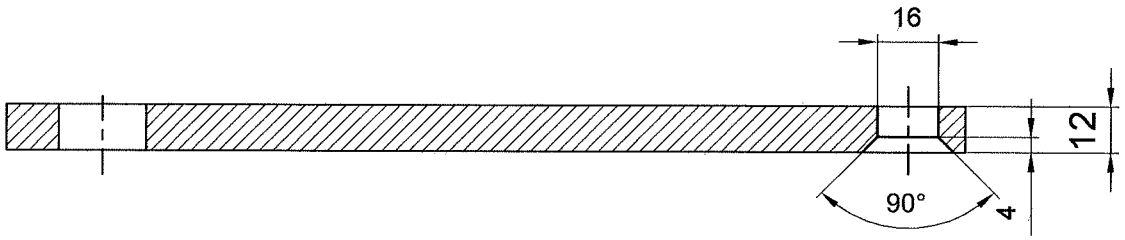
SİPARİŞ NO :			ÖLÇEK: 1/1	P.D. MLO	K.B. A 4	Revizyon –
SİPARİŞ MİKTARI :			MALZEME: LASTİK			
SİP.VEREN FAB.			İŞİN ADI: NW 125 SİLO VENTİLİ			
TARİH	ÇİZEN	KONTROL	SON KONTROL	BOŞALTMA TAPASI CONTASI		
25.04.2008	ALİ ŞENYILMAZ	ÖZGÜR TOKMAK	ÖZGÜR TOKMAK			
T.Ş.F.A.Ş. T M F	TÜRKİYE ŞEKER FABRİKALARI A.Ş. TURHAL MAKİNA FABRİKASI			RESİM NO : 120073- 18	YAPRAK Nr. 1	Ad. 1
				FABRIKASI :		



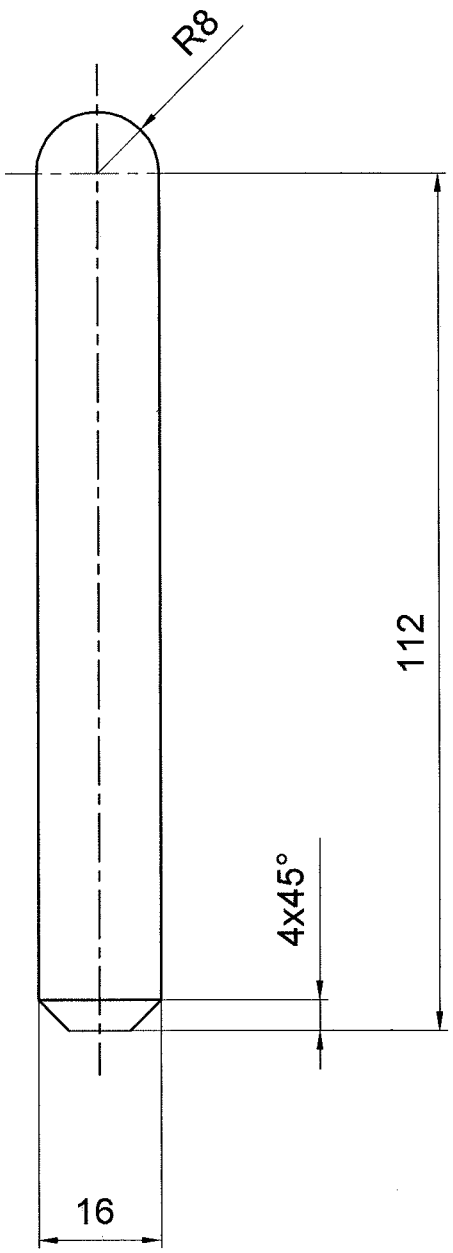
SİPARİŞ NO :				ÖLÇEK: 1/1	P.D. MLO	K.B. A 4	Revizyon –
SİPARİŞ MİKTARI :				MALZEME: MKE Ç 1020 Ø 16x120			
SİP.VEREN FAB.				İŞİN ADI: NW 125 SİLO VENTİLİ			
TARİH	ÇİZEN	KONTROL	SON KONTROL	AÇMA KAPAMA KOLU KAYNAK DETAYI			
25.04.2008	ALİ ŞENYILMAZ	ÖZGÜR TOKMAK	ÖZGÜR TOKMAK	RESİM NO : 120073- 19-20		YAPRAK Nr. 1	Ad. 1
TÜRKİYE ŞEKER FABRİKALARI A.Ş. TURHAL MAKİNA FABRİKASI				FABRİKASI :			

1.6 / 0





SİPARİŞ NO :				ÖLÇEK: 1/1	P.D. MLO	K.B. A 4	Revizyon –
SİPARİŞ MİKTARI :				MALZEME: ERDEMİR 3237 17100 -St 37 8x50x250			
SİP.VEREN FAB.				İŞİN ADI: NW 125 SİLO VENTİLİ AÇMA KAPAMA KOLU			
TARİH	ÇİZEN	KONTROL	SON KONTROL				
25.04.2008	ALİ ŞENYILMAZ	ÖZGÜR TOKMAK	ÖZGÜR TOKMAK				
T.Ş.F.A.Ş. T M F	TÜRKİYE ŞEKER FABRİKALARI A.Ş. TURHAL MAKİNA FABRİKASI			RESİM NO : 120073- 19		YAPRAK Nr. 1	Ad. 1
				FABRİKASI :			



SİPARİŞ NO :	ÖLCEK: 1/1		P.D. MLO	K.B. A 4	Revizyon –
SİPARİŞ MİKTARI :	MALZEME: MKE Ç 1020 Ø 16x120				
SİP.VEREN FAB.	İŞİN ADI: NW 125 SİLO VENTİLİ				
TARİH: 25.04.2008 / ÇİZEN: ALİ ŞENYILMAZ / KONTROL: ÖZGÜR TOKMAK / SON KONTROL: ÖZGÜR TOKMAK	AÇMA KAPAMA KOL KULPU				
T.Ş.F.A.Ş. T M F — TÜRKİYE ŞEKER FABRİKALARI A.Ş. TURHAL MAKİNA FABRİKASI	RESİM NO : 120073- 20		YAPRAK Nr. 1	Ad. 1	
	FABRIKASI :				

		Hazır Malzeme				
120 073	5	Conta	- 4 x Ø39 x Ø49	Klingerit		1
"	12	Conta	- 3 x 94 x 210	Lastik		1
"	13	Somun	M12		DIN 934-8	8
"	14	Salmastra	12 x 12 x 80			1
"	16	Cıvata	M12 x 55	8.8	DIN 931	4
"	16/1	Yaylı rondela	A12		DIN 127	4
"	17	Boşaltma tapası	W1 Kör tapa	Plastik		1
"	18	Conta	- 3 x Ø25 x Ø36	Lastik		1